

# Contents

## SELECTED ASTM STANDARDS FOR STRUCTURAL STEEL FABRICATION INCLUDING STRUCTURAL STAINLESS STEEL, 2022 EDITION

In the serial designations prefixed to the following titles, the number following the dash indicates the year of original issue, or in the case of revision, the year of last revision. Thus, standards adopted or revised during the year 2019 have as their final number 19. A letter following this number indicates more than one revision during that year, that is, 19a indicates the second revision in 2019, 19b the third revision, etc. Standards that have been reapproved without change are indicated by the year of last reapproval in parentheses as part of the designation number, for example, (2019). A superscript epsilon (<sup>ε</sup>) indicates an editorial change since the last revision or reapproval—<sup>ε1</sup> for the first change, <sup>ε2</sup> for the second change, etc.

A6/A6M – 19	Specification for General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling	1
A36/A36M – 19	Specification for Carbon Structural Steel	64
A53/A53M – 20	Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless	67
A123/A123M – 17	Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products	90
A143/A143M – 07(2020)	Practice for Safeguarding Against Embrittlement of Hot-Dip Galvanized Structural Steel Products and Procedure for Detecting Embrittlement	99
A182/A182M – 21	Specification for Forged or Rolled Alloy and Stainless Steel Pipe Flanges, Forged Fittings, and Valves and Parts for High-Temperature Service	103
A193/A193M – 20	Specification for Alloy-Steel and Stainless Steel Bolting for High Temperature or High Pressure Service and Other Special Purpose Applications	120
A194/A194M – 20a	Specification for Carbon Steel, Alloy Steel, and Stainless Steel Nuts for Bolts for High Pressure or High Temperature Service, or Both	134
A216/A216M – 18	Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service	146
A240/A240M – 20a	Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications	150
A276/A276M – 17	Specification for Stainless Steel Bars and Shapes	162
A283/A283M – 18	Specification for Low and Intermediate Tensile Strength Carbon Steel Plates	170
A307 – 21	Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength	173
A312/A312M – 21	Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes	179
A320/A320M – 21a	Specification for Alloy-Steel and Stainless Steel Bolting for Low-Temperature Service	192
A351/A351M – 18 <sup>ε1</sup>	Specification for Castings, Austenitic, for Pressure-Containing Parts	200
A354 – 17 <sup>ε2</sup>	Specification for Quenched and Tempered Alloy Steel Bolts, Studs, and Other Externally Threaded Fasteners	207
A370 – 20	Test Methods and Definitions for Mechanical Testing of Steel Products	215
A380/A380M – 17	Practice for Cleaning, Descaling, and Passivation of Stainless Steel Parts, Equipment, and Systems	265
A384/A384M – 07(2019)	Practice for Safeguarding Against Warpage and Distortion During Hot-Dip Galvanizing of Steel Assemblies	278
A385/A385M – 20	Practice for Providing High-Quality Zinc Coatings (Hot-Dip)	281
A435/A435M – 17	Specification for Straight-Beam Ultrasonic Examination of Steel Plates	291
A449 – 14(2020)	Specification for Hex Cap Screws, Bolts and Studs, Steel, Heat Treated, 120/105/90 ksi Minimum Tensile Strength, General Use	294
A453/A453M – 17	Specification for High-Temperature Bolting, with Expansion Coefficients Comparable to Austenitic Stainless Steels	301
A473 – 19	Specification for Stainless Steel Forgings	308
A479/A479M – 20	Specification for Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels	314

## CONTENTS

A480/A480M – 20a	Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip	322
A484/A484M – 20b	Specification for General Requirements for Stainless Steel Bars, Billets, and Forgings	348
A500/A500M – 21	Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes	362
A501/A501M – 14	Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing	368
A502 – 03(2015)	Specification for Rivets, Steel, Structural	377
A514/A514M – 18 <sup>st</sup>	Specification for High-Yield-Strength, Quenched and Tempered Alloy Steel Plate, Suitable for Welding	381
A529/A529M – 19	Specification for High-Strength Carbon-Manganese Steel of Structural Quality	384
A554 – 21	Specification for Welded Stainless Steel Mechanical Tubing	387
A563/A563M – 21	Specification for Carbon and Alloy Steel Nuts (Inch and Metric)	395
A564/A564M – 19a	Specification for Hot-Rolled and Cold-Finished Age-Hardening Stainless Steel Bars and Shapes	406
A568/A568M – 19a	Specification for Steel, Sheet, Carbon, Structural, and High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, General Requirements for	414
A572/A572M – 21 <sup>st</sup>	Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel	444
A588/A588M – 19	Specification for High-Strength Low-Alloy Structural Steel, up to 50 ksi [345 MPa] Minimum Yield Point, with Atmospheric Corrosion Resistance	448
A606/A606M – 18	Specification for Steel, Sheet and Strip, High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, with Improved Atmospheric Corrosion Resistance	451
A618/A618M – 04(2015)	Specification for Hot-Formed Welded and Seamless High-Strength Low-Alloy Structural Tubing	455
A666 – 15	Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar	459
A668/A668M – 20a	Specification for Steel Forgings, Carbon and Alloy, for General Industrial Use	467
A673/A673M – 17	Specification for Sampling Procedure for Impact Testing of Structural Steel	477
A693 – 16	Specification for Precipitation-Hardening Stainless and Heat-Resisting Steel Plate, Sheet, and Strip	482
A705/A705M – 20 <sup>st</sup>	Specification for Age-Hardening Stainless Steel Forgings	490
A706/A706M – 16	Specification for Deformed and Plain Low-Alloy Steel Bars for Concrete Reinforcement	498
A709/A709M – 18	Specification for Structural Steel for Bridges	505
A747/A747M – 18	Specification for Steel Castings, Stainless, Precipitation Hardening	514
A751 – 20	Test Methods and Practices for Chemical Analysis of Steel Products	518
A759 – 10(2016)	Specification for Carbon Steel Crane Rails	524
A770/A770M – 03(2018)	Specification for Through-Thickness Tension Testing of Steel Plates for Special Applications	528
A780/A780M – 20	Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings	533
A786/A786M – 15	Specification for Hot-Rolled Carbon, Low-Alloy, High-Strength Low-Alloy, and Alloy Steel Floor Plates	537
A790/A790M – 20	Specification for Seamless and Welded Ferritic/Austenitic Stainless Steel Pipe	547
A847/A847M – 20	Specification for Cold-Formed Welded and Seamless High-Strength, Low-Alloy Structural Tubing with Improved Atmospheric Corrosion Resistance	557
A890/A890M – 18a	Specification for Castings, Iron-Chromium-Nickel-Molybdenum Corrosion-Resistant, Duplex (Austenitic/Ferritic) for General Application	563
A913/A913M – 19	Specification for High-Strength Low-Alloy Steel Shapes of Structural Quality, Produced by Quenching and Self-Tempering Process (QST)	568
A941 – 18	Terminology Relating to Steel, Stainless Steel, Related Alloys, and Ferroalloys	572
A958/A958M – 17	Specification for Steel Castings, Carbon and Alloy, with Tensile Requirements, Chemical Requirements Similar to Standard Wrought Grades	580
A962/A962M – 19	Specification for Common Requirements for Bolting Intended for Use at Any Temperature from Cryogenic to the Creep Range	585
A967/A967M – 17	Specification for Chemical Passivation Treatments for Stainless Steel Parts	598
A992/A992M – 20	Specification for Structural Steel Shapes	607
A999/A999M – 18	Specification for General Requirements for Alloy and Stainless Steel Pipe	610
A1008/A1008M – 21	Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Required Hardness, Solution Hardened, and Bake Hardenable	622
A1011/A1011M – 18a	Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength	633
A1018/A1018M – 18	Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Hot-Rolled, Carbon, Commercial, Drawing, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength	642

## CONTENTS

A1043/A1043M – 18	Specification for Structural Steel with Low Yield to Tensile Ratio for Use in Buildings	650
A1049/A1049M – 18	Specification for Stainless Steel Forgings, Ferritic/Austenitic (Duplex), for Pressure Vessels and Related Components	653
A1065/A1065M – 18	Specification for Cold-Formed Electric-Fusion (Arc) Welded High-Strength Low-Alloy Structural Tubing in Shapes, with 50 ksi [345 MPa] Minimum Yield Point	657
A1066/A1066M – 11(2015) <sup>e2</sup>	Specification for High-Strength Low-Alloy Structural Steel Plate Produced by Thermo-Mechanical Controlled Process (TMCP)	663
A1069/A1069M – 19	Specification for Laser and Laser Hybrid Welded Stainless Steel Bars, Plates, and Shapes	667
A1082/A1082M – 16	Specification for High Strength Precipitation Hardening and Duplex Stainless Steel Bolting for Special Purpose Applications	673
A1085/A1085M – 15	Specification for Cold-Formed Welded Carbon Steel Hollow Structural Sections (HSS)	679
B695 – 04(2016)	Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel	684
C567/C567M – 19	Test Method for Determining Density of Structural Lightweight Concrete	690
D4417 – 21	Test Methods for Field Measurement of Surface Profile of Blast Cleaned Steel	694
D7127 – 17	Test Method for Measurement of Surface Roughness of Abrasive Blast Cleaned Metal Surfaces Using a Portable Stylus Instrument	701
E119 – 20	Test Methods for Fire Tests of Building Construction and Materials	707
E165/E165M – 18	Practice for Liquid Penetrant Testing for General Industry	743
E709 – 21	Guide for Magnetic Particle Testing	762
F436/F436M – 19	Specification for Hardened Steel Washers Inch and Metric Dimensions	810
F593 – 17	Specification for Stainless Steel Bolts, Hex Cap Screws, and Studs	818
F594 – 09(2020)	Specification for Stainless Steel Nuts	827
F606/F606M – 21	Test Methods for Determining the Mechanical Properties of Externally and Internally Threaded Fasteners, Washers, Direct Tension Indicators, and Rivets	835
F788 – 20	Specification for Surface Discontinuities of Bolts, Screws, Studs, and Rivets, Inch and Metric Series	854
F836M – 20	Specification for Style 1 Stainless Steel Metric Nuts (Metric)	860
F844 – 19	Specification for Washers, Steel, Plain (Flat), Unhardened for General Use	867
F959/F959M – 17a	Specification for Compressible-Washer-Type Direct Tension Indicators for Use with Structural Fasteners, Inch and Metric Series	871
F1470 – 19	Practice for Fastener Sampling for Specified Mechanical Properties and Performance Inspection	876
F1554 – 20	Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength	882
F2329/F2329M – 15	Specification for Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy Steel Bolts, Screws, Washers, Nuts, and Special Threaded Fasteners	890
F3043 – 15	Specification for “Twist Off” Type Tension Control Structural Bolt/Nut/Washer Assemblies, Alloy Steel, Heat Treated, 200 ksi Minimum Tensile Strength	895
F3111 – 16	Specification for Heavy Hex Structural Bolt/Nut/Washer Assemblies, Alloy Steel, Heat Treated, 200 ksi Minimum Tensile Strength	909
F3125/F3125M – 19 <sup>e2</sup>	Specification for High Strength Structural Bolts and Assemblies, Steel and Alloy Steel, Heat Treated, Inch Dimensions 120 ksi and 150 ksi Minimum Tensile Strength, and Metric Dimensions 830 MPa and 1040 MPa Minimum Tensile Strength	924
F3148 – 17a	Specification for High Strength Structural Bolt Assemblies, Steel and Alloy Steel, Heat Treated, 144ksi Minimum Tensile Strength, Inch Dimensions	938
G101 – 04(2020)	Guide for Estimating the Atmospheric Corrosion Resistance of Low-Alloy Steels	949